

Sesame Motor Corp., A leading brand in gear technology.

MOTOR AND SPEED REDUCER



100% Made in Taiwan

www.sesamemotor.com

Applications

Applications of Planetary Gearhead

Machine Tools

Metal Cutting Machines, Machining Centers, CNC Drilling Machines, Lathes and Turning Machines, Milling and Boring Machines, Grinding Machines, Drilling Machines, Planning Machines, Metal Forming Machine Tools, Presses, Tube and Wire Processing Machines,

Industry Machinery

Packaging Machinery, Food and Beverage Processing Machinery, Bakery Equipment, Agricultural Machinery, Textile Machinery, Shoemaking Machinery, Wood Working Machinery, Printing Machinery, Plastic processing Machinery, Laser Cutting and Welding Machines.

Automation Equipment

Industrial Robots, Semiconductor Devices, Automatic Storage System, Surface Treatment Equipments.

Aerospace Industry

Medical and Rehabilitation Equipment

Electric Scooter

Green Energy-Related Industries

Testing Devices

Automation and Precise Positioning Equipment with Servo Motors

Motor and Reducer

- · Machine Tool Accessories · Cutting Equipment · Bar Feeder
- · Gilding Machine · Conveyor Equipment · Food Machine
- · Screen Printing · Agricultural Machinery · Medical Equipment

Gear Motor and Reducer

- · Machine Tool Accessories · Cuttig Equipment · Bar Feeder
- Gilding Machine Conveyor Equipment Food Machine
- · Screen Printing · Agricultural Machinery · Medical Equipment



MOTOR TERM BRIEF INTRODUCTION

Rating

Motor rating is the maximum allowance based on its temperature rising and loading. The Rating is including output, voltage, frequency, current, torque, speed and other related value. It can be classified continuously and short-time rating according to temperature limitation.

Continuously & Short-time Rating

Time rating is defined via the motor works continuously with certain loading in ambient temperature 40°C and the motor temperature itself does not exceed the safe limit. Continuously rating means the motor can be operated continuously. Short-time rating means the motor can be operated within specified time interval only. Short-time rating motor with interval operation runs longer because of the thermal diffusion effects.

■ Rated Output

Rated output means the motor works in a defined period of time with maximum loading and the motor temperature itself does not exceed the safe limit. For example, a 10HP continuous rating motor can be used as a 12HP or 13HP motor via the short-time rating usage. Thus it is marked rated output only. The RPM and torque under rated output formulation are justified as rated RPM and rated torque. The most suitable performance of motor is available only when the motor works in rated condition.

Output = 1.027 · N · T 1HP = 746 Watt 1.027: Constant N: Speed (RPM) T: Torque (Kg · m)

■ Starting Torque (see graph)

The torque produced by the motor when starting is called starting torque. The motor does not work if loading is larger than the starting torque.

■ Maximum Torque (see graph)

The maximum torque is the most torque output of the motor under specified voltage and frequency. If the additional loading is larger than the maximum torque when the motor is running, the motor will stop immediately.

■ Rated Torque (see graph)

The torque produced by the motor at rated output under specified voltage and frequency is rated torque, It is also the torque at rated speed.

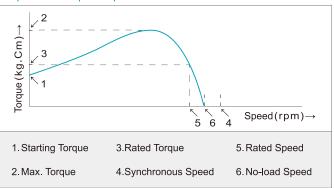
Rated Speed (see graph)

The measured speed of the motor at rated output.

■Motor Ingress Protection Rating

Model	Rating	Explanation
Wire Type	IP22	Prevent against object diameter>12mm such as fingers Prevent against dripping water when tilted up to 15°
Terminal Box Type	IP54	Prevent against dust and it must not enter in sufficient quantity to interfere with the satisfactory operation of the equipment. Water splashing against the enclosure from any direction.

Speed vs. Torque Graph



■ Synchronous Speed (see graph)

Motor pole and power frequency will determine the speed. In general the unit is revolutions per minute (rpm). The calculation formula is:

Example: A 4-pole motor at 60 Hz, its synchronous speed is 1800 rpm.

No-load Speed (see graph)

Motor speed under zero load is called no-load speed. Because of slip ratio, the speed of induction motor and reversible motor will be less than their synchronous speed (approx, 20 \sim 60 rpm less).

■ Slip Ratio

An indication of motor speed.

S = Ns-N S : Slip Ratio
Ns : Synchronous Speed (rpm)
Ns N : Designated Load Speed (rpm)

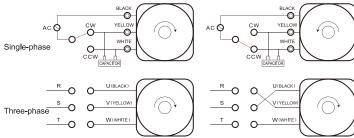
Example: If a 4-pole motor at 50 Hz pulling an object, its slip ratio is 0.1, then the motor speed is $1350\,\mathrm{rpm}$.

$$N = \frac{120 \times 50}{4} (1-0.1) = 1500 \times 0.9 = 1350 \text{rpm}$$

Overrun

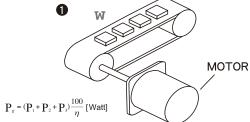
Overrun is the additional rotation after the power is turned off. It is indicated by turns or degree.

Wiring Diagram



POWER OUTPUT CALCULATION

Belt Conveyor



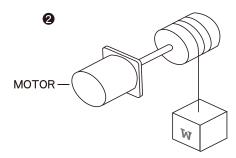
No-load : $P_1 = 9.8 \mu \text{ wvL [Watt]}$

L : Length of conveyor(m)
W : Weight of belt in unit length(kgf/m)
μ : Friction coefficient Horizontal :

 $\mathbf{P}_2 = \frac{\mu Q L}{367} [\text{Watt}]$ V : Belt speed(m/sec) Q : Quantity(kgf/h)

Vertical: $P_3 = \pm \frac{QH}{367}$ [Watt] η : Efficiency(%)
Η : Height difference between two ends of belt(m)

Winding Up a Load

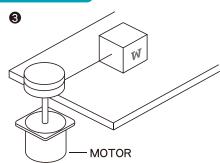


 $\mathbf{P}_{g} = \frac{wv}{6.12} \cdot \frac{100}{\eta} \text{ [Watt]}$

W: Weight of belt in unit length(kgf/m)

V : Belt speed(m/sec) η : Efficiency(%)

Horizontal Movement



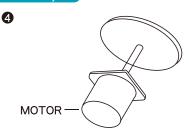
 $\mathbf{P}_{g} = \frac{\mu w v}{6.12} \text{ [Watt]}$

: Weight of belt in unit length(kgf/m)

: Friction coefficient

: Belt speed(m/sec)

Driving of an Inertia Object



 $\mathbf{P}_{g} = 1.027NT$ [Watt]

 $T = \frac{GD^2}{375} \cdot \frac{N}{t} \text{ [kgf-m]}$

: Revolutions per minute (rpm)

: Torque(kgf . m)

: Flywheel effect with rotor(kgf . m²) GD^2

: Starting time(sec)

	General Spec of Motor
Insulation Resistance	Test value above $100 M\Omega$ by DC500V hi-resistance meter at coil and housing after rated running at constant temperature and humidity.
Insulation Endurance	Hi-pot test by 60Hz 1.8KV for one minuate at coil and housing without damage after rated running at constant temperature and humidity.
Temperature Rise	Temperature rise below 75°C after rated running.
Ambient Temperature Range	-10°C \sim +50°C (motor with capacitor -10°C \sim +40°C)
Insulation Class	E Class (120°C)

CHOOSING A SUITABLE MOTOR

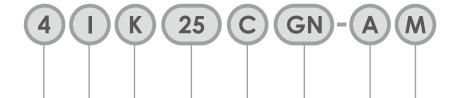
O AC SMALL GEAR - SPEED REDUCED, VARIABLE SPEED, BRAKE MOTOR

		AC MO	TOR	
	MODEL	Variable Speed Brake Motor	Reversible Variable Speed Motor	Variable Speed Induction Motor
	TURNING DIRECTION	Forward or Reverse	Frequent Forward/ Reverse	Single Direction
<u>≽</u>	BRAKE & HOLDING FORCE	Magnetic Brake & Holding Force	Minor Holding Force	No Holding Force
VARIABLE SPEED	MODEL TURNING DIRECTION Forward or Reverse Magnetic Brake & Holding Force 1 PHASE / 25W-90W A closed-circuit control system with motor and generator combined. Wide range of speed. Simple speed control, easy wiring. Magnetic safety brake, great holding force. MODEL Brake Motor TURNING DIRECTION Forward or Reverse	1 PHASE / 6W-60W A closed-circuit control system with motor and generator combined. Wide range of speed. Simple speed control, easy wiring. Built-in easy brake function. Frequent forward & reverse.	1 PHASE / 6W-90W A closed-circuit control system with motor and generator combined. Wide range of speed. Simple speed control, easy wiring.	
	MODEL	Brake Motor	Reversible Motor	Induction Motor
	TURNING DIRECTION	Forward or Reverse	Frequent Forward/ Reverse	Single Direction
C	BRAKE & HOLDING FORCE	Magnetic Brake & Holding Force	Minor Holding Force	No Holding Force
CONSTANT SPEED	POWER SOURCE/ OUTPUT	Magnetic safety brake, great holding force. Various models. 3 PHASE / 25W-90W Magnetic safety brake, great holding force.	1 PHASE / 6W-60W Rated 30 mins. Starting torque = 0.8~1.0 Rated torque Easy to switch directions. Built-in easy brake system, minimized over run.	1 PHASE / 6W-90W Continuous rating. For general purposes Multi-applications. Starting torque = 0.7~0.9 Rated torque = 0.7~0.9 Various models. 3 PHASE / 25W-90W High power, high efficiency. Suitable for industrial machinery.

[★] Specifications subject to change without prior notice. ★ Products with UL certification will be marked "UL" on the nameplates.

PRODUCT NAME CODING SYSTEM





ACCESSORIES

F: Fan M: Magnetic Brake
P: Thermo Switch
T: Terminal Box
Ts: Small Box(87L x 59W x 43Hmm)
TL: Large Box(132L x 55W x 50Hmm)
FF: Forced Fan

VOLT/ POLE

A: 1ø110V/4P B: 1ø110V/2P C: 1ø220V/4P D: 1ø220V/2P CE: 230V~240V (50HZ)/ 4P S: 3ø220V/4P T: 3ø220V/2P U: 3ø380V/4P V: 3ø380V/2P

SHAFT SHAPE

A: Round (Smooth) GN: Helical Gear GX: Helical Gear SW: Worm Gear

(For Clutch Brake Motor) **GK:** Spur Gear Shaft
 (GS/GX for 60W/90W Only)

C: Torque Motor Assembled with Controller R: Variable Speed

OUTPUT

6: 6W 15: 15W 25: 25W 40: 40W 60: 60W 90: 90W

MOTOR SERIES

K: K Series

TYPE

SIZE

2: 60mm 3: 70mm 4: 80mm 5: 90mm

PRODUCT NAME CODING SYSTEM

SPEED REDUCER 100 KE **ADD. SPECS** H: Heavy Duty B: Medium Loading **BH:** Heavy Duty Square Flange BH \ H \ B are only available with 90mm frame size. **BEARING TYPE** Precision Type: KE: Ball Bearing BE: Used For Both Self-Oiling Bearing and Ball Bearing General Type: K: Ball Bearing : Self-Oiling Bearing **SPEED RATIO 100:** 1/100 1/3 ~1/180 10**X:** Intermediate Speed Reducer **GEAR TYPE** GN: Helical Gear GX: Helical Gear GB series is suitable for BLDC motor. SIZE 2: 60mm 3: 70mm 4: 80mm 5: 90mm

TORQUE MOTOR

CHARACTERISTICS OF THE TORQUE MOTOR

- 1 A torque motor possesses strong starting torque and sloping characteristics. Within the full range of revolution-torque curve, especially under low speed and constraint, it can rotate steadily.
- 2 The motor torque changes approximately proportion to the square of the voltage. The speed can be changed easily by varying the voltage supplied to the motor.
- The torque motor is designed differently than other motors. It can obtain stable torque in low speed under a restrained condition. Suitable in force static-torque situation, or restraints mode is required when the high-speed operation is finished. Continuously operation is available at 60V, rated for short interval operation is required above 60V, and 5 minutes rated at 110V. *When operated under the restraint mode with speed reducer, the motor output torque would increase greatly. Please do not exceed the allowable torque of the speed reducer, and NEVER strike with force to stop the motor to prevent impact damage to the speed reducer.
- In an application where an object is released continuously at a constant speed and wound up with constant tension, the torque must be doubled and the speed must be halved if the diameter of the winding spool is doubled.
- 5 Within the range of the revolution-torque characteristic curve, the motor can be used as a brake when the rotating motion is in the opposite direction.

TYPES OF THE TORQUE MOTOR

■ REGULATOR BUILT-IN TYPE

The voltage regulator is stored inside the terminal box, where it can control the motor speed easily with the speed controller it is attached to. No need to attach the regulator on the exterior of the motor, making the installation more convenient.

■ STANDARD TYPE

External voltage regulator is required to adjust speed and torque.

MODEL	RATED TIME	MAX. OUTPUT (W)	VOLTAGE (V)	FREQ. (HZ)	RATED SPEED (rpm)	STARTING TORQUE (Kg.cm)	RATED TORQUE (Kg.cm)	RATED CURRENT (A)	CAPACITY (µF)
2TK3(C)A(GN)-AP	5 min./ Continuous	3/1	110/60	60	990/570	0.59/0.33	0.19/0.14	0.44/0.37	6 μ f/300V
21110(0)/(011) /11	5 min./ Continuous	3/1	110/60	50	1150/880	1.02/0.39	0.26/0.11	0.47/0.33	6 μ f/300V
3TK6(C)A(GN)-AP	5 min./ Continuous	6/2	110/60	60	1550/1070	2.23/0.57	0.38/0.18	0.76/0.44	10 μ f/300V
31110(0)A(011)-A1	5 min./ Continuous	6/2	110/60	50	1250/840	2.20/0.58	0.47/0.23	0.59/0.36	10 μ f/300V
4TK10(C)A(GN)-AP	5 min./ Continuous	10/3	110/60	60	1500/700	2.87/0.99	0.65/0.41	0.91/0.61	12 μ f/300V
411(10(0)A(011)-A1	5 min./ Continuous	10/3	110/60	50	1140/1050	2.94/1.15	0.86/0.28	0.67/0.49	12µ f/300V
5TK20(C)A(GN)-AP	5 min./ Continuous	20/5	110/60	60	1340/1170	4.61/2.37	1.45/0.42	1.87/1.25	20 μ f/300V
31K20(C)A(GN)-AF	5 min./ Continuous	20/5	110/60	50	1100/1010	4.57/1.95	1.76/0.48	1.36/0.92	20 μ f/300V
5TK40(C)A(GX)-AFP	5 min./ Continuous	40/10	110/60	60	1510/1280	7.89/2.09	2.58/0.76	1.55/0.97	24 μ f/300V
OTRIGOJA(GX)-AFF	5 min./ Continuous	40/10	110/60	50	1360/680	6.9/2.37	0.72/1.44	1.10/0.92	24 μ f/300V

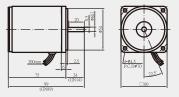
MODEL	RATED TIME	MAX. OUTPUT (W)	VOLTAGE (V)	FREQ. (HZ)	RATED SPEED (rpm)	STARTING TORQUE (Kg.cm)	RATED TORQUE (Kg.cm)	RATED CURRENT (A)	CAPACITY (µF)
2TK3(C)A(GN)-CP	5 min./ Continuous	3/1	220/120	60	1170/1180	0.63/0.36	0.23/0.08	0.18/0.14	1 μ f/450V
211(0)A(014)-01	5 min./ Continuous	3/1	220/120	50	1070/650	0.76/0.32	0.27/0.15	0.15/0.10	1 μ f/450V
3TK6(C)A(GN)-CP	5 min./ Continuous	6/2	220/120	60	1240/1050	1.38/0.62	0.47/0.18	0.33/0.22	2 μ f/450V
31K0(C)A(GN)-CF	5 min / Continuous	6/2	220/120	50	1100/1180	1.63/0.7	0.54/0.17	0.27/0.20	2 μ f/450V
4TK10(C)A(GN)-CP	5 min./ Continuous	10/3	220/120	60	1200/1300	2.76/1.23	0.80/0.22	0.37/0.28	2.5 μ f/450V
41K10(C)A(GN)-CF	5 min./ Continuous	10/3	220/120	50	1050/1020	2.84/1.19	0.91/0.28	0.29/0.21	2.5 μ f/450V
5TK20(C)A(GN)-CP	5 min./ Continuous	20/5	220/120	60	1350/1240	3.97/1.24	1.44/0.39	0.5/0.32	3 μ f/450V
31K20(C)A(GN)-CF	5 min / Continuous	20/5	220/120	50	1070/760	4.26/1.35	1.83/0.65	0.37/0.24	3 μ f/450V
5TK40(C)A(GX)-CFP	5 min./ Continuous	40/10	220/120	60	1480/1360	7.9/2.4	2.63/0.72	0.45/0.5	6 μ f/450V
311(40(0)A(GX)-011	5 min./ Continuous	40/10	220/120	50	1100/900	7.1/3.2	3.53/1.1	0.71/0.54	6 μ f/450V

NOTES: Custom order is required when applied voltage exceeding the rated voltage.

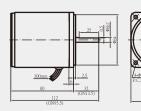


TORQUE MOTOR

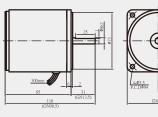
- OUTLINE & SPECIFICATION
- UNIT : mm



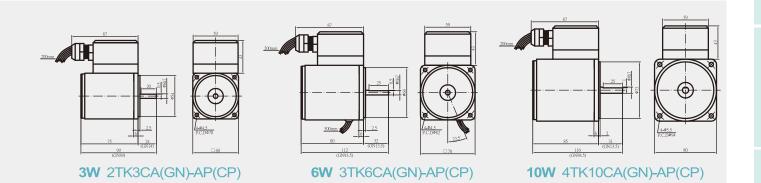
3W 2TK3A(GN)-AP(CP)

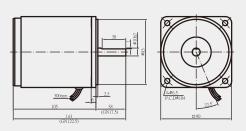


6W 3TK6A(GN)-AP(CP)

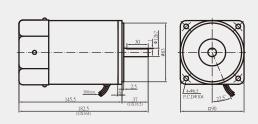


10W 4TK10A(GN)-AP(CP)

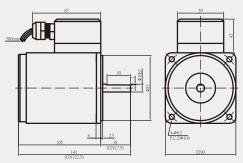




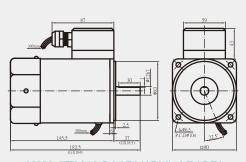
20W 5TK20A(GN)-AP(CP)



40W 5TK40A(GN/GX)-AP(CP)



20W 5TK20CA(GN)-AP(CP)



40W 5TK40CA(GN/GX)-AP(CP)

SPEED REDUCER OUTLINE & SPECIFICATION

HOW TO SELECT A SPEED REDUCER

■ ROTATION AND TORQUE GIVEN FROM CONJUNCTION WITH SPEED REDUCER

Following is the calculation formula:

Rotations: $N_G = \frac{N_m}{I}$ Torque : $T_G = T_M \cdot i \cdot \eta$

N_G: Rotations after conjunction with speed reducer (rpm)

N_M: Rotations of motor (rpm)

i : Ratio

T_G: Torque after conjunction with speed reducer (kg·cm)

T_M: Torque of motor (kg·cm)

 η : The transmission efficiency of speed reducer

■ MAXIMUM TORQUE ALLOWED

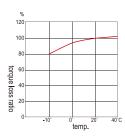
The maximum torque a speed reducer can tolerate is limited due to materials or other specs. Please see the specification of speed reducer for maximum torque allowed at different ratio.

■ ALLOWABLE RADIAL LOAD AND AXIAL LOAD

Radial load refers to the bending load of output shaft at the 1/2 point, commonly used in units linked by chains. Radial load can be disregarded if a coupling is used. Do not over-load since radial load and axial load may affect service life and strength.

■ ADJUSTED THE SPEED REDUCER RATIO VIA ENVIRONMENT TEMPERATURE

Transmission efficiency of a speed reducer apparently does affected by the environment temperature. The graphic display the torque loss percentage at different ambient temperature (for reference only).



MOTOR EQUIP WITH ROUND SHAFT AND GEAR SHAFT, ONLY GEAR SHAFT CAN CONJUNCT WITH SPEED REDUCER.



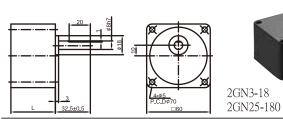
LOAD PATTERNS VS. LIFESPAN OF SPEED REDUCER

Speed Reducer lifespan will be vary by ways of loading including but not limit to operation time frame, different type of bearing. The following table assumes that the load gear is under the maximum permissible torque. (Reference for engineers)

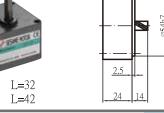
Unit : hrs

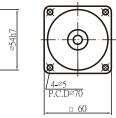
							01111 11110
	BEARING					BALL BEARI	NG
LOAD PATTERN	5 hrs/day	8 hrs/day	24 hrs/day	5 hrs/day	8 hrs/day	24 hrs/day	Application instructions
FIXED LOAD	2000	1500	1000	6250	5000	3400	Operated in one direction, such as conveyors.
SLIGHT IMPACT	1500	1250	800	4200	3400	2500	Frequent start/stop, ex. cam operaton.
STRONG IMPACT	800 ~1000	700 ~1000	600 ~700	2000 ~2500	1700 ~2500	1400 ~1700	Reversible motors, instant moment reversed, with brake system in an instant brake.

■2 GN□KE . 2 GN□ / SPEED REDUCER







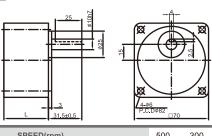


■2GN10X . 2GN10XK / INTERMEDIATE SPEED REDUCER

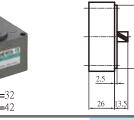


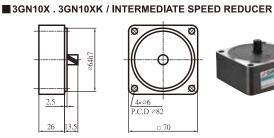
SPEED(rpm)	500	300	200	180	150	120	100	60	50	30	20	15	10
SPEED REDUCTION RATIO 50HZ	3	5	7.5	-	10	12.5	15	25	30	50	75	100	150
SPEED REDUCTION RATIO 60HZ	3.6	6	9	10	-	15	18	30	36	60	90	120	180
MAX. TORQUE (kgf.cm)	1.1	1.8	2.7	3.0	3.9	4.5	5.4	8.1	9.7	15	23	25	25

■3 GN□KE.3 GN□ / SPEED REDUCER





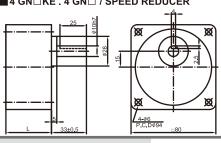






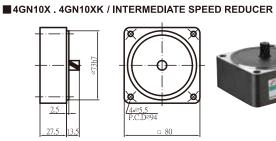
SPEED(rpm)	500	300	200	180	150	120	100	60	50	45	37.5	30	20	15	10
SPEED REDUCTION RATIO 50HZ	3	5	7.5	-	10	12.5	15	25	30	-	40	50	75	100	150
SPEED REDUCTION RATIO 60HZ	3.6	6	9	10	-	15	18	30	36	40	-	60	90	120	180
MAX. TORQUE (kgf.cm)	2.6	4.4	6.6	7.4	9.8	11	13	20	24	24	32	36	50	50	50

■4 GN□KE . 4 GN□ / SPEED REDUCER



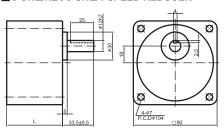


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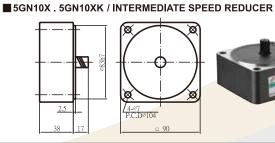


SPEED(rpm)	500	300	200	180	150	120	100	60	50	45	37.5	30	20	15	10
SPEED REDUCTION RATIO 50HZ	3	5	7.5	-	10	12.5	15	25	30	-	40	50	75	100	150
SPEED REDUCTION RATIO 60HZ	3.6	6	9	10	-	15	18	30	36	40	-	60	90	120	180
MAX. TORQUE(kgf.cm)	4.4	7.4	11	12	15	11	22	33	40	40	50	60	80	80	80

■ 5 GN□KE . 5 GN□ / SPEED REDUCER









opera)	500	000	000	100	450	400	100	00	7.5	00	50	45	07.5		00	45	40
SPEED(rpm)	500	300	200	180	150	120	100	90	75	60	50	45	37.5	30	20	15	10
SPEED REDUCTION RATIO 50HZ	3	5	7.5	-	10	12.5	15	-	20	25	30	-	40	50	75	100	150
SPEED REDUCTION RATIO 60HZ	3.6	6	9	10	-	15	18	20	-	30	36	40	-	60	90	120	180
MAX. TORQUE(kgf.cm)	10	17	26	29	36	43	52	52	65	78	93	93	100	100	100	100	100

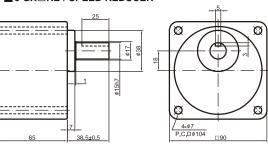
SPEED REDUCER OUTLINE & SPECIFICATION

■ UNIT : mm

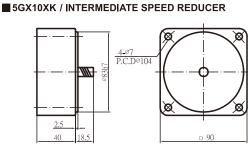




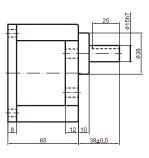
■ 5 GX□KB / SPEED REDUCER

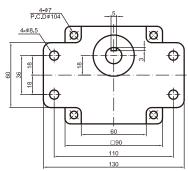






■5 GX□K / SPEED REDUCER

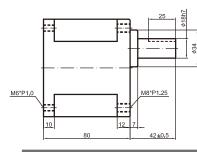


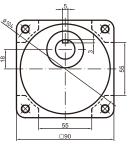




				130		-									
SPEED(rpm)	500	300	200	120	100	90	75	60	50	30	20	15	10	9	7.5
SPEED REDUCTION RATIO 50HZ	3	5	7.5	12.5	15	-	20	25	30	50	75	100	150	-	200
SPEED REDUCTION RATIO 60HZ	3.6	6	9	15	18	20	-	30	36	60	90	120	180	200	-
MAX_TOROUF (kgf cm)	15	26	38	57	69	69	86	103	124	200	200	200	200	200	200

■5 GX□KBH / GRAVITY FORCE TYPE REDUCER







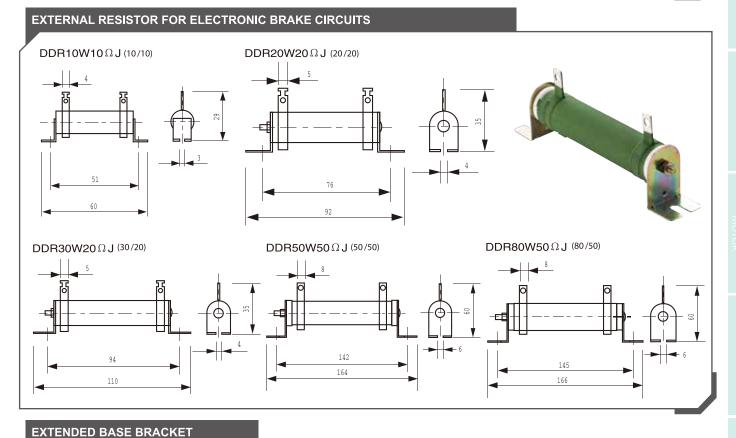
SPEED(rpm)	30	20	15	10	9	7.5
SPEED REDUCTION RATIO 50HZ	50	75	150	150	-	200
SPEED REDUCTION RATIO 60HZ	60	90	180	120	200	-
MAX. TORQUE(kgf.cm)	350	350	350	350	350	350

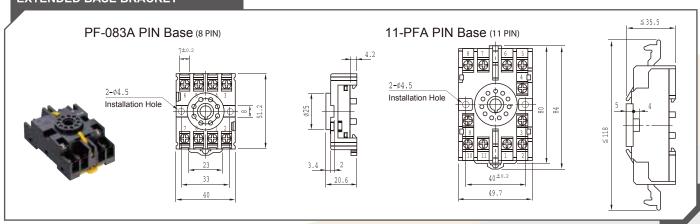
NOTES:

- 1. Please fill in the required speed reduction ratio in the \Box (square) after the speed reducer model no.
- Rotational speed is calculated by dividing the synchronous speed of the motor (50Hz: 1500rpm; 60Hz: 1800rpm) with the reduction ratio. Depending on total load, actual rotational speed is 2%~20~less.
 Speed reducers marked in the highlighted areas have opposite rotational direction to the motor. Others unmarked have the same rotational direction as the motor.
- 4. Attention: metal chips or objects in speed reducer will result in gear damage, noise and shorten service-life when assembling with motor.

 5. Please make sure that the shaft size of the motor matches to that of the accompanying reducer model before assembly, otherwise inconformity will occur.

COMPONENTS L TYPE BASE BRACKET FOR MOTOR INSTALLATION PAL-3N (| 70mm) PAL-4N (| 80mm) PAL-5N (| 90mm) P







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MOTOR AND SPEED REDUCER

AGENT

